LAMINATION PROCEDURE

Lamination is a process that involves surface adhesion in order to make thicker stock material.

1. SETUP

Clean up your area before beginning your work. Place substrate on the table for a more efficient cleanup. Bring everything you need close to your work area before starting.

2. GLUE APPLICATION

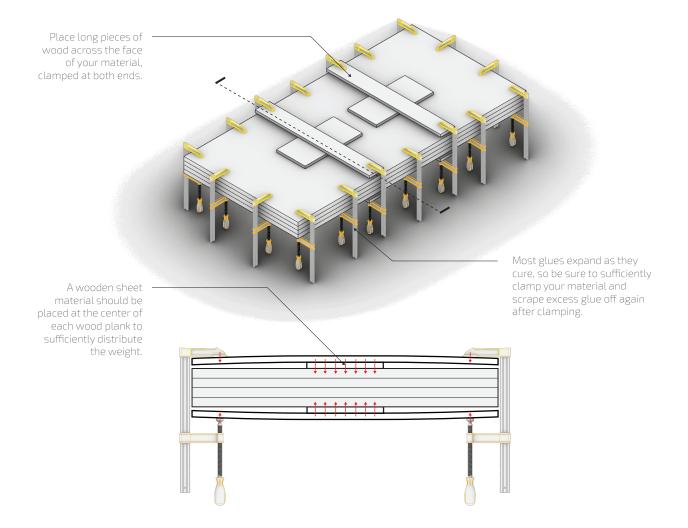
Apply glue evenly across the entire surface of the material(s) being laminated using scrap wood or a brush. Be aware of the amount of glue you use, as too little will be a weaker bond and too much can negatively affect the glue curing.

3. INDEXING SURFACES

Make sure to align your material as best as possible as you prepare to secure it for drying/curing. Scrape any excess glue off from the sides.

4. CLAMPING

When laminating materials pressure must be applied evenly to the edges and center to prevent warping.



PI-FAB | Lamination